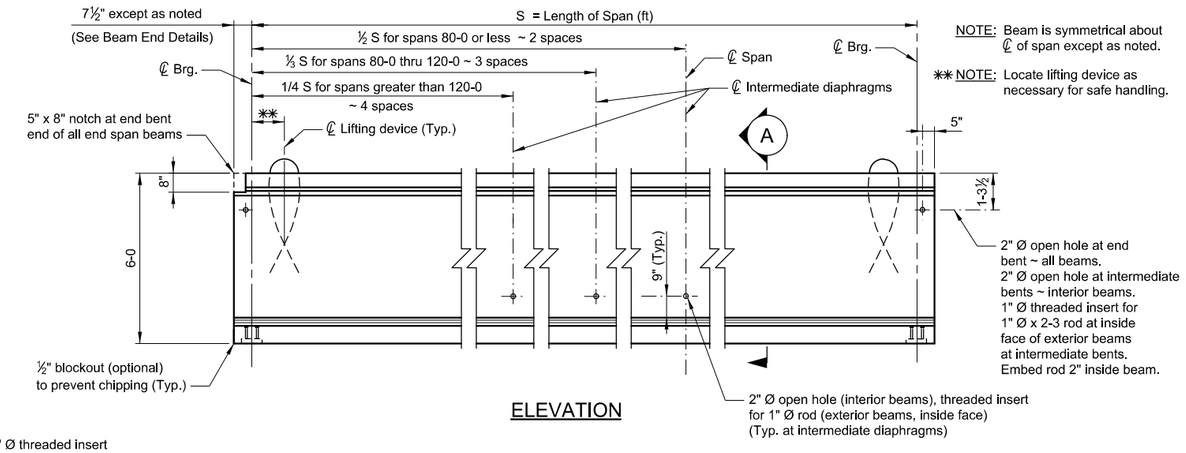
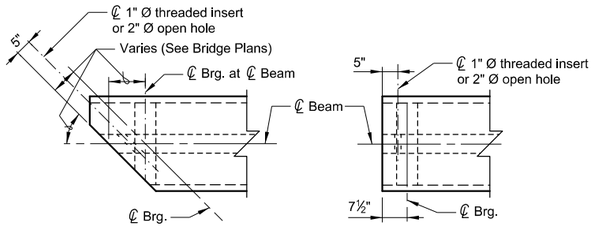
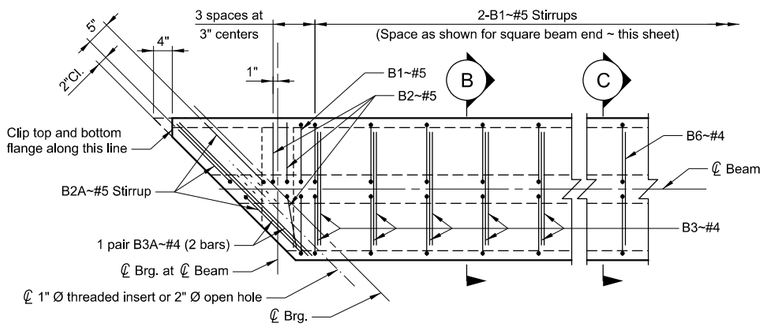


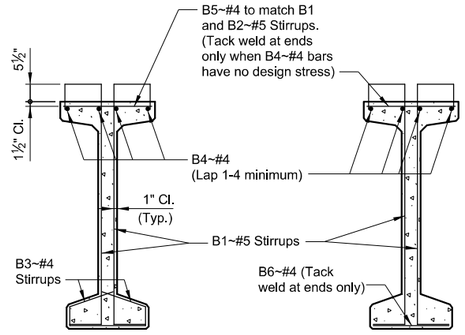
ELEVATION



BEAM END DETAILS



PLAN VIEW ~ SKEWED BEAM END



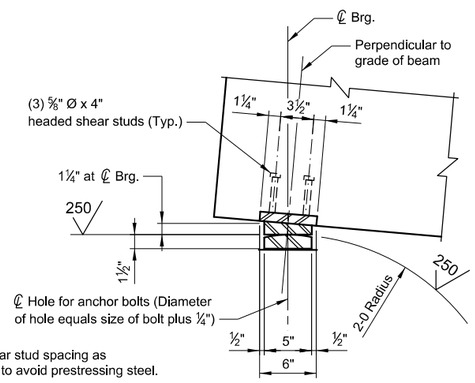
SECTION B

SECTION C

NOTE: Use structural steel meeting the requirements of AASHTO M 270 Grade 36 for embedded plates and shoes. Use structural steel meeting the requirements of AASHTO M 314 Grade 36 for anchor bolts. Galvanize the anchor bolts meeting the requirements of AASHTO M 232. Use headed shear studs meeting the requirments of AASHTO M 169 Grades 1010 through 1020.

NOTE: Include all costs to furnish and install anchor bolts, nuts, shoes, fiber-reinforced pads and embedded plates in the unit price bid for Prestressed Beams ~ Type M-72.

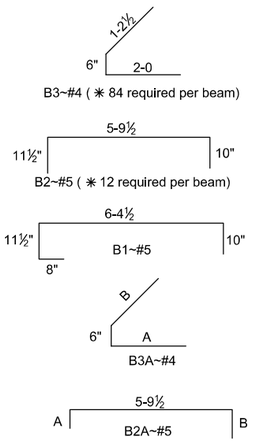
END VIEW

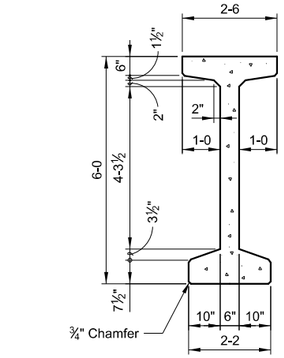


VIEW D

NOTE: Adjust shear stud spacing as necessary to avoid prestressing steel.

FIXED SHOE DETAILS





SECTION A

✱ NOTE: Number shown is for square beam ends. Number required for skewed beam ends varies.

NOTE: The number of B2A~#5 stirrups required per beam varies due to varying skew.

NOTE: Length of A and B varies due to varying skew.

NOTE: Use the following equation to determine the number of B1~#5 stirrups required per beam:
N = ((S - 18) / 2 + 37) x 2

If the result of the equation is an odd number, round to the next largest even whole number.

NOTE: See substructure details for length and size of anchor bolts.

NOTES

SPECIFICATIONS: For design specifications, see General Layout. Design and fabricate the beam to support the dead load and live load stresses and provide a minimum ultimate moment capacity shown on the Erection Plan. Show stresses in the beam under each loading condition that is anticipated in the manufacture, handling and service life of the beam.

PRESTRESSING STEEL: Use 0.500" diameter or 0.600" diameter, 7 wire strand prestressing steel.

HARDWARE: Threaded inserts, hold down devices, lifting devices and any other hardware which is to be incorporated in the beam will be approved by the Engineer before fabrication is begun.

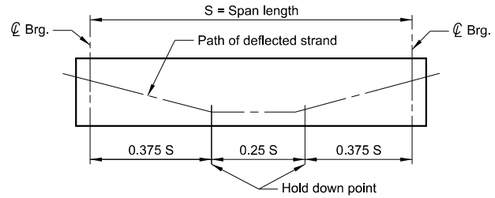
DIAPHRAGMS: See Erection Plan for location of diaphragms when structure is skewed.

BEAM LENGTH: Increase the overall length of the beam 0.0075 inches per foot of length to allow for elastic shortening, shrinkage and creep.

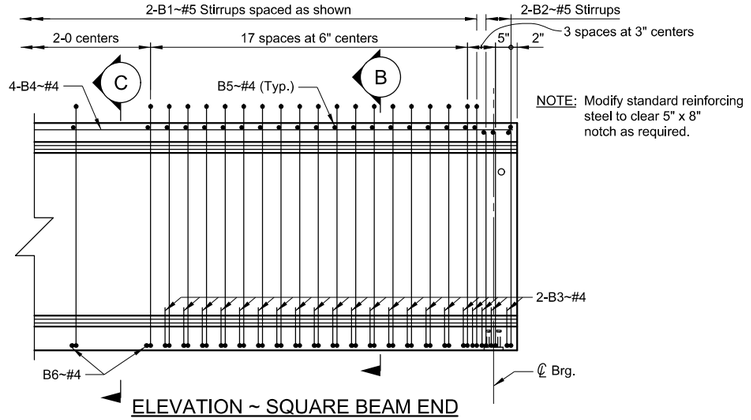
SHOES: Paint shoes according to Standard Specifications. See details on Bridge Plans if expansion shoes are required. See General Layout for type of shoes required.

REINFORCING STEEL: See General Layout.

SHEAR REINFORCING: The shear and end reinforcement shown on this drawing is the Department's minimum. Increase reinforcing if needed to meet the requirements of the AASHTO code specified on the General layout.



TYPICAL DEFLECTED STRAND FOR PRE-TENSIONING SYSTEM



ELEVATION ~ SQUARE BEAM END

STANDARD PRESTRESSED CONCRETE BEAM TYPE M-72

No Scale

MDT MONTANA DEPARTMENT OF TRANSPORTATION — BRIDGE BUREAU

REVISED		
REVISED		
REVISED		
REVISED	2-25-15	D.F.J.
APPROVED	2-1-08	D.F.J.
CHECKED	12-21-07	J.S.O.
DRAWN	9-21-07	T.J.B.
$DATE$	$TIME$	$FILEABBREV$

DRAWING NO. M-72